

Date: Monday, 12/11/2007 1:53:49 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : DRIVESHAFT TUNNEL MOD KIT
 Job Number : 35647
 Estimate Number : 12544
 P.O. Number : N/A Part Number : D412705015
 This Issue : 12/11/2007 S.O. No. : N/A Drawing Number : N/A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : C
 Previous Run : 34912 Material : N/A
 Due Date : 19/11/2007 Qty: 4 Um: Each
 Written By : W
 Checked & Approved By : W
 Comment : Est Rev:B Removed Manufacturing 06-10-03 JLM
 Est Rev:C ECN 1052 07-11-05 DD verified by:EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: Photocopy bluefile & type labels per PPP D412-705-015 CHG 003

(4)

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

3.0 D32561 Panel



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Access Panel Assembly
 Batch: B 35511

4.0 D32563 Gasket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Gasket
 Batch: 35512

5.0 AN3C3A Bolt



Comment: Qty.: 22.0000 Each(s)/Unit Total : 88.0000 Each(s)
 Bolt
 Batch: M103668 6x M105653 76

M15539 6x

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Seq. #:

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Description :

6.0

AN3C4A

BOLT



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

BOLT

Batch: M105559

7.0

MS20427M33

Rivet



Comment: Qty.: 44.0000 Each(s)/Unit Total: 176.0000 Each(s)

Rivet

Batch: M102328 86X

M105653 98 X

8.0

MS21060L3K

Nut Plate



Comment: Qty.: 22.0000 Each(s)/Unit Total: 88.0000 Each(s)

Nut Plate

Batch: M105728 46X

M15992 6X

M105408 36X

9.0

MS932109

Washer



Comment: Qty.: 25.0000 Each(s)/Unit Total: 100.0000 Each(s)

Washer

Batch: M15541 6X

M105057 31X

M105143 50X

10.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-705-015

Location: C

PPP Rev: 7-11-13

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Handwritten signature and date: 7-11-13